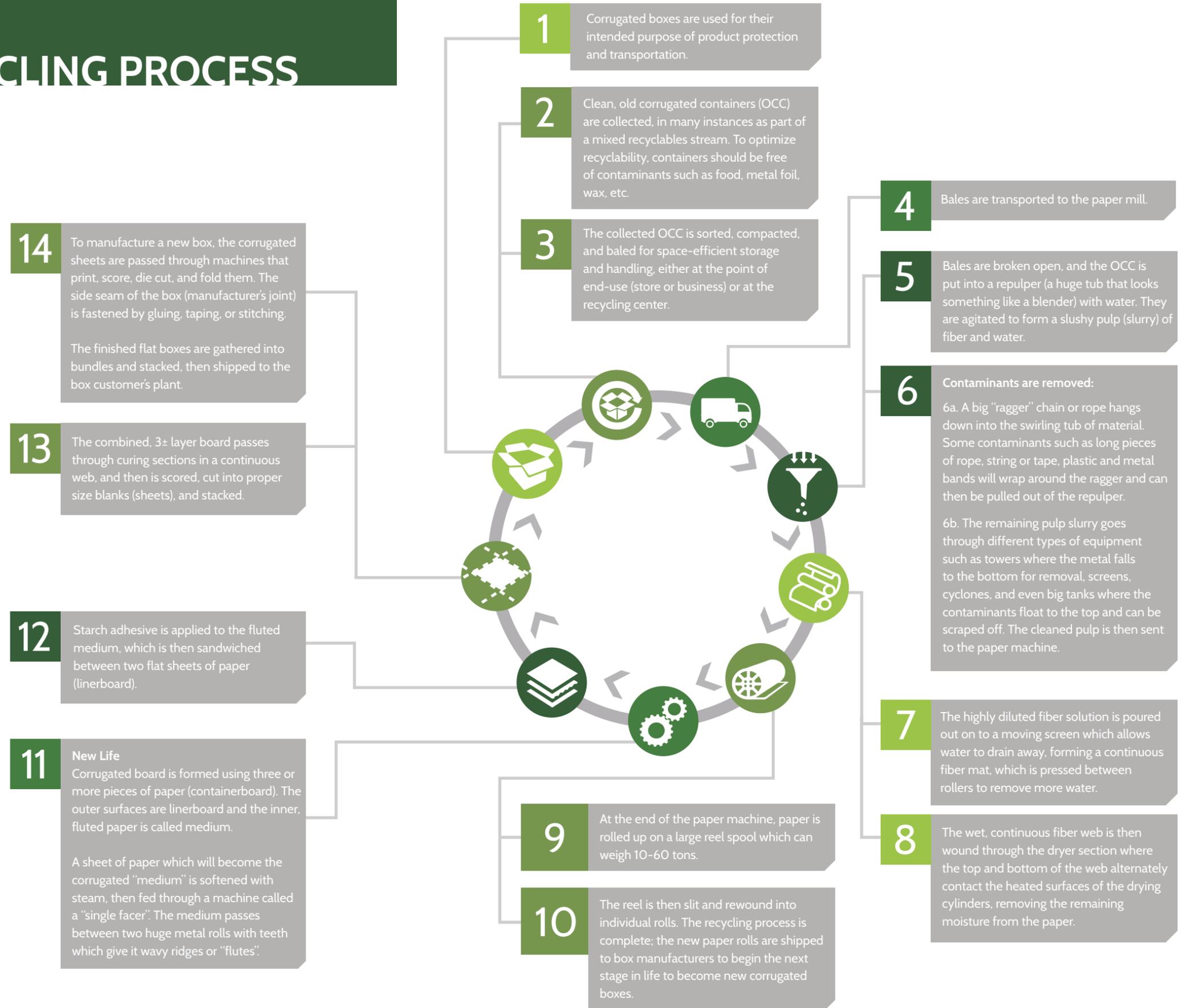


CORRUGATED RECYCLING PROCESS

Corrugated is a highly useful, cost-efficient, versatile packaging material that is used to ship just about every product under the sun, all around the world. But it doesn't stop there: corrugated is also the most recycled packaging material on earth, with a recovery rate of more than 91 percent in 2012.

Businesses, retailers and consumers at home collect and return their used corrugated containers to be recycled into new ones, doing their part in a continuous loop of renewal for this natural, sustainable packaging.

While almost everyone contributes to corrugated's recycling success by returning their old corrugated containers (also known as OCC), fewer people may know where those boxes go from the collection point, or how they are processed to create new corrugated material. This diagram shows corrugated's return journey behind the scenes and how it is recycled for reuse.



1. Packaging Corporation of America